

Synthesis of a boronated amino acid as a potential neutron therapy agent: 1-amino-3-[(dihydroxyboryl)ethyl]-cyclobutanecarboxylic acid

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Abstract—A novel boronated aminocyclobutanecarboxylic acid was synthesized in 10 steps for potential use in neutron capture therapy. The molecule was modeled after the unnatural amino acid 1-aminocyclobutanecarboxylic acid, which has shown high uptake in brain tumors.

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Boron neutron capture therapy¹ (BNCT) is a cancer treatment that involves the irradiation of tumors containing boron-10 with low-energy neutrons. The resulting excited boron-11 nucleus then undergoes a prompt fission and releases high energy α -particles and lithium-7 ions. The linear energy transfer (LET) of these heavy charged particles has a range of approximately one cell diameter, thus they are only lethal to the cells in which they are generated. The clinical success of BNCT depends on two factors: (1) selective delivery of a sufficient quantity of nontoxic boron-10 containing compounds to the tumor and (2) a neutron flux sufficient to achieve the prerequisite nuclear reaction. BNCT is an attractive modality for the treatment of patients with high-grade gliomas and metastatic brain tumors whose life expectancy is generally less than 1 year despite aggressive treatments using surgery, and radio- and chemotherapy. To date, a variety of molecules^{2–8} have been used to deliver boron to tumor cells. Encouraging results have been obtained using 4-dihydroxyborylphenylalanine (BPA) and sodium mercaptoundecahydrododecaborate (BSH) as the tumor specific boronated agent, and both are being used in clinical trials.⁹

It is believed that amino acids are preferentially taken up by growing tumor cells. Positron emission tomography (PET) investigations¹⁰ using carbon-11 labeled 1-aminocyclobutanecarboxylic acid (ACBC) demonstrated that this amino acid localizes in tumors more avidly than BPA. Recently, Goodman reported that fluorine-18 labeled 1-amino-3-(fluoromethyl)cyclobutanecarboxylic acid and its derivatives also localize in tumors.¹¹ Prompted by the hypothesis that incorporation of bond rotation restriction in bioactive peptides can augment biopotency, selectivity and metabolic stability,¹² the synthesis of conformationally restricted 1-aminocyclobutane-1-carboxylic acids (ACBCs) has attracted attention in recent years.¹³

We have focused our efforts on the synthesis of boronated ACBC derivatives.^{14,15} Two novel 3-butylboronic and 3-methylboronic substituted ACBC derivatives were synthesized for in vivo biodistribution evaluation.¹⁶ To complete a structure–activity relationship study (by adjusting the lipophilicity of the compounds), we prepared a 3-ethylboronic substituted ACBC **1** (Fig. 1).

The synthesis of **1** starts from but-3-enyloxymethylbenzene¹⁷ as shown in Scheme 1. The 3-substituted

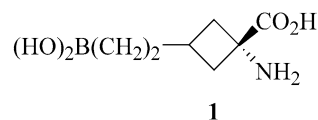
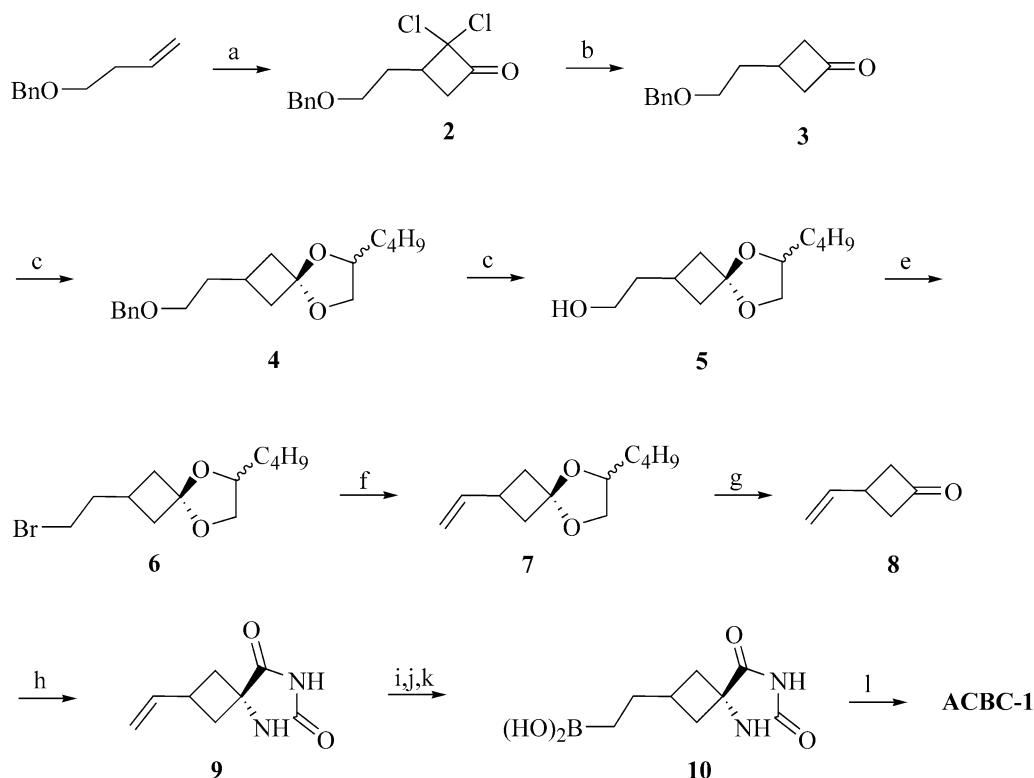


Figure 1.

Keywords: Boronic acid; Amine borane; Amino acid; Cyclobutane derivative.

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Scheme 1. Reagents and conditions: (a) Cl_3CCOCl , POCl_3 , Zn-Cu , Et_2O , reflux; (b) Zn , HOAc , 0°C to reflux; (c) 1,2-hexanediol, PTSA , benzene, reflux; (d) H_2 , Pd/C (10%), MeOH , rt; (e) CBr_4 , PPh_3 , CH_2Cl_2 , rt; (f) NaOH (6 M), PEG-600 , 90°C ; (g) HCl (2 M), EtOH , reflux; (h) $(\text{NH}_4)_2\text{CO}_3$, KCN , $\text{EtOH/H}_2\text{O}$ (1:1), 60°C ; (i) $(\text{Ipc})_2\text{BH}$, THF , 0°C to rt; (j) CH_3CHO , THF , 0°C to rt; (k) HCl (2 M), rt; (l) HCl (12 M), 160°C .

cyclobutanone skeleton was constructed by a [2+2] cycloaddition reaction. Cyclobutanone **2** was obtained by the cycloaddition of but-3-en-1-yl benzoate with dichloroketene, which was generated in situ from trichloroacetyl chloride in the presence of a zinc–copper couple and phosphorous oxychloride. Cyclobutanone **2** is unstable during silica gel column chromatography and the crude product was used directly in the next step. The reductive dechlorination of **2** with zinc in acetic acid¹⁸ produced cyclobutanone **3** in 64% isolated yield (two steps).

In our previous work,¹⁹ we found that cyclobutanone ethanediol ketals are somewhat unstable compared to the corresponding 1,2-hexanediol derivatives, which led us to prepare **3**. Another advantage of using 1,2-hexanediol is that intermediates **6** and **7** are less volatile. Since ketal **4** is a spiro compound and contains two stereogenic centers, diastereomers (in a 1:1 ratio) are formed. In the ^{13}C NMR spectrum of ketal **4**, the resonances of the carbons at the spiro core are clearly differentiated. These spectral differences are also apparent in intermediates **5** and **6**. Hydrogenation of ketal **4** (10% palladium on charcoal) in methanol at room temperature gave **5** in quantitative yield.

Bromination of **5** using $\text{CBr}_4/\text{PPh}_3$ in dichloromethane²⁰ at room temperature produced 3-(bromoethyl)cyclobutanone acetal, **6**, in 94% isolated yield. The dehydrobromination of **6** to generate the alkenyl group was realized using NaOH in PEG-600 .²¹ The ketal group in **7** was removed using dilute hydrochloric acid in refluxing eth-

anol, generating **8**. To avoid the loss of the highly volatile **8**, crude **8** was used directly for the Bücherer–Strecker reaction. Crude **8**, potassium cyanide and ammonium carbonate were sealed in an Ace pressure tube and heated at 60°C for 9 h. The reaction produced hydantoin **9** in 83% isolated yield (two steps). Hydantoin **9** is formed in a 2.5:1 ratio of stereoisomers with the *cis*-isomer being the main product. The hydroboration of **9** was accomplished using 3.0 equiv of diisopinocampheylborane ($(\text{Ipc})_2\text{BH}$) in THF at room temperature. The resultant diisocampheylborane product was readily converted to boronic acid **10** by reaction with acetaldehyde and then aqueous HCl according to the literature procedure.²² Hydrolysis of **10** in the presence of hydrochloric acid (12 M) produced **1** in good yield.²³ This new agent is currently being evaluated as a BNCT agent.

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